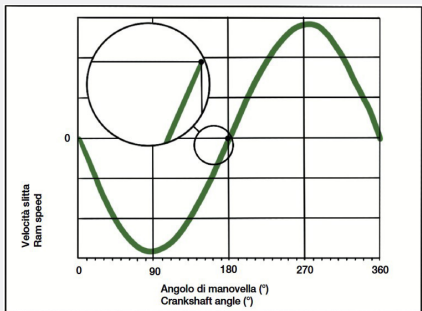
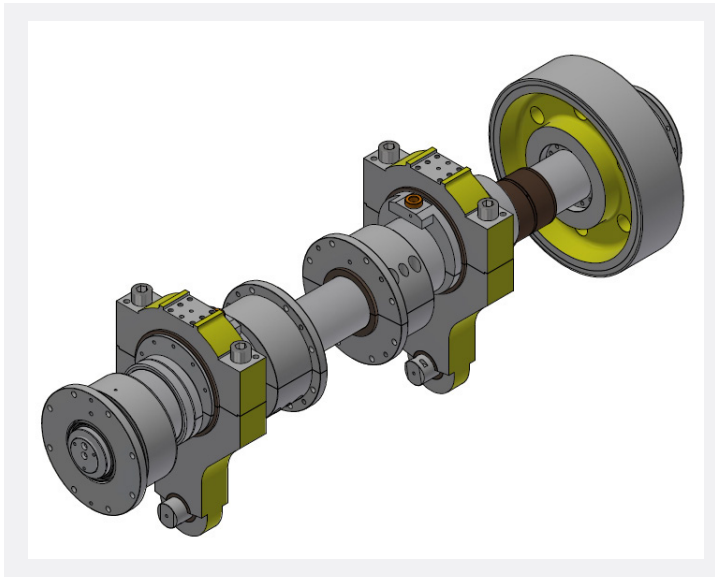
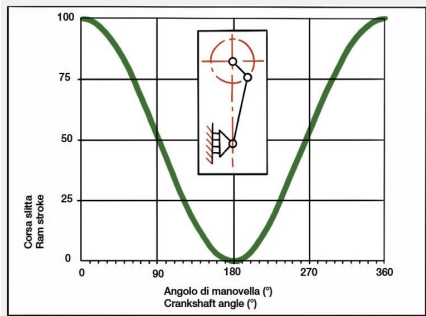




SERIE 200



Mechanical presses with double uprights and one or two drive points, built for operations such as blanking, light and medium drawing, trimming, extrusion, setting, and progressive stamping. The stiffness of frame components and extended guides give the press impressive resistance to highly concentrated loads on small surfaces (single connecting rod) as well as to off-center loads along the left-right axis (double connecting rods). The sizing of the frame and mechanical components along with the kinematic system, plant efficiency and safety, ease of automation setup, and the wide selection of optional accessories, make this series ideal for the increasingly demanding tasks required by modern production standards.



2 Connecting Rod, 160
Tons, Table 1250x400 mm

- Stroke: 20-120 mm
- **automatic adjustment**
- Slide adjustment: 100 mm
- Strokes per minute: 60-180

Double-upright eccentric presses can be fully customized to meet customer specifications.

200 SERIES PRESSES – STRAIGHT SIDED PRESS, DOUBLE CONNECTING ROD

SIZE		Clearance between uprights	Capacity	Dimensions of working area	Stroke	Strokes per minute (continuous)	Rated work	Shut height, str. down, adj. Up	Slide adjustment	Upright opening	Main motor power	Approximate weight	Blankholder cushion		
													Total tonnage	stroke	area
		mm	Ton	mm	mm	cicli/1'	kgm/ciclo	mm	mm	mm	kW	kg	Ton	mm	mm
210	A	1000	100	1000 x 1000	200	40	1000	400	125	500	7,5	11.000	20	125	900 x 700
			160				1600				11	15.000			
			200				2000				15	17.000			
	B	1000	250	1000 x 1000	250	25	4000	450	125	500	18,5	20.000	32	160	900x 700
			315				5000				22	23.000			
			400				6300				30	27.000			
211	A	1120	160	1120 x 1250	200	40	1600	500	160	630	11	17.000	20	125	1050 x 900
			200				2000				15	19.000			
			250				4000				18,5	21.000			
	B	1120	315	1120 x 1250	250	25	5000	500	160	630	22	25.000	32	160	1050 x 900
			400				6300				30	30.000			
			500				8000				30	41.000			
212	A	1250	160	1250 x 1250	200	40	1600	500	160	630	11	18.000	20	125	1100 x 900
			200				2000				15	20.000			
			250				4000				18,5	23.000			
	B	1250	315	1250 x 1250	250	25	5000	500	160	630	22	28.000	32	160	1100 x 900
			400				6300				30	33.000			
			500				8000				30	47.000			
	C	1250	630	1250 x 1250	400	25	10.000	630	200	630	37	62.000	50	200	1100 x 900
214	A	1400	160	1400 x 1250	200	40	1800	500	160	630	11	20.000	20	160	1300 x 900
			200				2240				15	23.000			
			250				2800				18,5	27.000			
	B	1400	315	1400 x 1250	315	25	5000	560	160	630	22	32.000	40	160	1300 x 900
			400				6300				30	38.000			
			500				8000				30	54.000			
	C	1400	630	1400 x 1250	400	25	10.000	800	200	630	45	73.000	63	200	1300 x 900
			800				12.500				55	92.000			
216	A	1600	160	1600 x 1400	250	40	200	560	160	710	15	24.000	32	160	1500 x 950
			200				2500				18,5	27.000			
			250				3150				22	32.000			
	B	1600	315	1600 x 1400	315	25	6300	630	200	710	30	38.000	40	160	1500 x 950
			400				8000				30	45.000			
			500				10.000				37	58.000			
	C	1600	630	1600 x 1400	400	25	12.500	800	200	710	55	77.000	63	200	1500 x 950
			800				16.000				75	97.000			
218	A	1800	160	1800 x 1400	315	25	2000	560	160	710	11	28.000	32	200	1680 x 950
			200				2500				11	31.000			
			250				3150				15	36.000			
	B	1800	315	1800 x 1400	315	25	6300	630	200	710	30	42.000	40	200	1680 x 950
			400				8000				30	50.000			
			500				10.000				37	62.000			
	C	1800	630	1800 x 1400	400	25	12.500	800	200	710	55	81.000	63	200	1680 x 950
			800				16.000				75	102.000			
	D	1800	1000	1800 x 1400	400	25	20.000	800	200	710	90	122.000	80	200	1680 x 950
			1250				25.000				110	148.000			
220	A	2000	200	2000 x 1400	315	25	4000	630	200	710	11	36.000	40	200	1880 x 950
			250				5000				15	41.000			
			315				6300				30	47.000			
	B	2000	400	2000 x 1400	400	25	8000	630	200	710	30	54.000	63	250	1880 x 950
			500				10.000				37	66.000			
			630				12.500				55	85.000			
	C	2000	800	2000 x 1400	400	25	16.000	800	200	710	75	107.000	80	250	1880 x 950
			1000				20.000				90	128.000			
			1250				25.000				110	156.000			
	D	2000		2000 x 1400	400	25		800	200	710			120	250	1880 x 950

200 SERIES PRESSES – STRAIGHT SIDED PRESS, DOUBLE CONNECTING ROD

SIZE		Clearance between uprights	Capacity	Dimensions of working area	Stroke	Strokes per minute (continuous)	Rated work	Shut height, str. down, adj. Up	Slide adjustment	Upright opening	Main motor power	Approximate weight	Blankholder cushion		
		mm	Ton	mm	mm	cicli/1'	kgm/ciclo	mm	mm	mm	kW	kg	Total tonnage	stroke	area
													Ton	mm	mm
222	A	2240	200	2240 x 1400	315	20	4000	630	200	710	15	42.000	40	200	2100 x 950
			250				5000					18.5			
			315				6300					22			
	B	2240	400	2240 x 1400	400	20	8000	630	200	710	30	61.000	80	250	2100 x 950
			500				10.000					37			
			630				12.500					55			
	C	2240	800	2240 x 1400	400	20	16.000	1000	200	710	75	114.000	80	250	2100 x 950
			1000				20.000				90	139.000			
	D	2240	1250	2240 x 1400	400	20	25.000	1000	200	710	110	168.000	120	250	2100 x 950
			1600				32.000				132	198.000			
225	A	2500	200	2500 x 1400	315	20	4000	710	200	710	15	48.000	40	200	2350 x 950
			250				5000					18.5			
			315				6300					22			
	B	2500	400	2500 x 1400	400	20	8000	710	200	710	30	67.000	80	250	2350 x 950
			500				10.000					37			
			630				12.500					55			
	C	2500	800	2500 x 1400	400	20	16.000	1000	200	710	75	119.000	80	250	2350 x 950
			1000				20.000				90	146.000			
	D	2500	1250	2500 x 1400	400	20	25.000	1000	200	710	110	176.000	120	250	2350 x 950
			1600				32.000				132	206.000			
228	A	2800	315	2800 x 1600	400	20	6300	800	200	800	30	64.000	80	250	2650 x 1000
			400				8000					30			
			500				10.000					37			
	B	2800	630	2800 x 1600	400	16	12.500	800	200	800	45	102.000	120	250	2650 x 1000
			800				16.000					55			
			1000				20.000					75			
	C	2800	1250	2800 x 1600	400	16	25.000	1000	200	800	90	184.000	120	250	2650 x 1000
			1600				32.000				110	216.000			
231	A	3150	315	3150 x 1600	400	20	6300	800	200	800	30	70.000	80	250	3000 x 1000
			400				8000					30			
			500				10.000					37			
	B	3150	630	3150 x 1600	400	16	12.500	800	200	800	45	110.000	120	250	3000 x 1000
			800				16.000					55			
			1000				20.000					75			
	C	3150	1250	3150 x 1600	400	16	25.000	1000	200	800	90	195.000	120	250	3000 x 1000
			1600				32.000				110	228.000			
235	A	3550	315	3550 x 1600	400	20	6300	800	200	800	30	76.000	80	250	3400 x 1000
			400				8000					30			
			500				10.000					37			
	B	3550	630	3550 x 1600	400	16	12.500	800	200	800	45	117.000	120	250	3400 x 1000
			800				16.000					55			
			1000				20.000					75			
	C	3550	1250	3550 x 1600	400	16	25.000	1000	200	800	90	207.000	120	250	3400 x 1000
			1600				32.000				110	242.000			
240	A	4000	315	4000 x 1600	400	20	6300	800	200	800	30	82.000	80	250	3800 x 1000
			400				8000					30			
			500				10.000					37			
	B	4000	630	4000 x 1600	400	16	12.500	800	200	800	45	126.000	120	250	3800 x 1000
			800				16.000					55			
			1000				20.000					75			
	C	4000	1250	4000 x 1600	400	16	25.000	1000	200	800	90	218.000	120	250	3800 x 1000
			1600				32.000				110	256.000			

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